



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G00632-3G-11

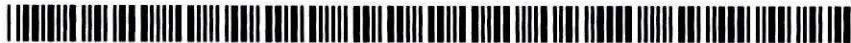
Job Sheet 178632



Part No: RBW6705G00632-3G-11

Job Qty: 6 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 6/5/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6705G00632-3G Rev. 0 IPP Rev. A 18.05.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Machining-3	mm	JB 18-07-11
110	Lathe Conv	6 pcs	7/3/18	7/3/18	0.00	2.00	Lathe Conv-1	"	JB 18-07-11
120	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Machining-4	"	JB 18-07-11
130	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC8 Machining-4	"	JB 18-07-11
150	Outsource	6 pcs	7/3/18	7/3/18			GRO002-VC	10	
160	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging2		DAS
170	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC6		38
180	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		MLK 9-89
190	QC21-SA	6 Ea	7/3/18	7/3/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 110 - 1-Machine as per DWG. 2-Debur

Descriptions: 150 - -Issue P/O to GROUPE ALTECH; PO 040465 -Black oxide finish, MIL-C-13924C Class 1 -Material; 1018 - Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R1.500	1018 Round Bar 1.500	.0480 ft (.008 ea)	90-Start up Operation	5029739

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R1.500	0	29	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S090943



Part: RBW6705G00632-3G-11

Job No: 178632

Serial No/Batch: S090943

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 07/11/18

Plex 7/11/18 8:50 AM dart.logan.david

Adh

36-11

[illegible]

Measured by: JB	Checked by: [Signature]	QC Inspector:
Date: 18-03-11	Date: 18/03/11	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	K1	

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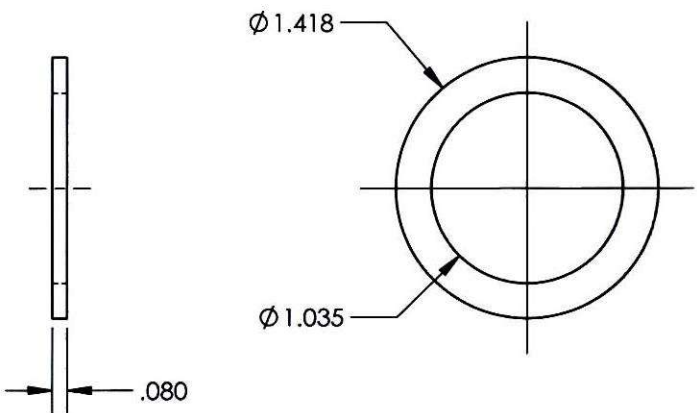
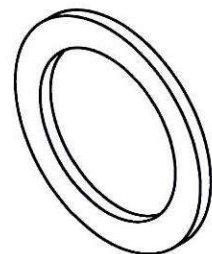
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178632

20180711

Handwritten signature

APG



(-11)

WASHER

 RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-11	REV
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .016R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 5/23/2012
SHEET 7 OF 7	



Certificat de Conformité / Certificate of Compliance

(011173-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011173 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
24-Jul-2018		Aman			040465				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBE-350DAMPER Rev.	RBE-350DAMPER 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0	
4	RB6798927-4 Rev.	RB6798927-4 MIL-C-13924C CLASS 1 01-OXIDE BLACK [OXIDE BLACK]	BLACK-OXIDE CH	6	6	0	0	0	
5	RBE350A94-2706-00-05 Rev.	RBE350A94-2706-00-05 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	3	3	0	0	0	
6	RBE350A94-2706-00-01 Rev.	RBE350A94-2706-00-01 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	24	24	0	0	0	
7	RBE350A94-2706-00-03 Rev.	RBE350A94-2706-00-03 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	12	12	0	0	0	
8	RBE350A94-2706-00-07 Rev.	RBE350A94-2706-00-07 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0	
9	RBE350A94-2706-00-09 Rev.	RBE350A94-2706-00-09 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0	
10	RBA9935 Rev.	RBA9935 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	6	6	0	0	0	
11	RBW6705G00632-3G-11 Rev.	RBW6705G00632-3G-11 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0	

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BUYER:

User ID AMAN



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040465**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040465
PO Date: 7/11/18
Due Date: 7/20/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173844	RBE-350DAMPER	Damper Spanner Wrench -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$2.35/pcs	\$14.10
2	174441	RBW6305G00232-3G-5	Stop -Issue P/O to Groupe Altech: P/O -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Certificate of Conformity is required	Firmed	-	7/20/18	12 pcs	0 pcs	12 pcs	\$11.80/pcs	\$141.60
3	174442	RBW6305G00232-3G-7	Stud -Issue P/O to Groupe Altech: P/O -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Certificate of Conformity is required	Firmed	-	7/20/18	13 pcs	0 pcs	13 pcs	\$11.80/pcs	\$153.40

JUL 24 2018

JUL 24 2018

Items												
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
4	178391	RB6798927-4	Set Screw / Modified B/O -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; Steel -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.60/pcs	\$9.60	
5	172443	RBE350A94-2706-00-05	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	3 pcs	0 pcs	3 pcs	\$1.50/pcs	\$4.50	
6	173903	RBE350A94-2706-00-01	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	24 pcs	0 pcs	24 pcs	\$1.50/pcs	\$36.00	
7	173905	RBE350A94-2706-00-03	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	12 pcs	0 pcs	12 pcs	\$1.50/pcs	\$18.00	
8	173909	RBE350A94-2706-00-07	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.50/pcs	\$9.00	

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	173911	RBE350A94-2706-00-09	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.55/pcs	\$9.30
10	177149	RBA9935	Draw Bolt -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.75/pcs	\$10.50
11	178632	RBW6705G00632-3G-11	Washer -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Material; 1018 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.50/pcs	\$9.00
Grand Total:											\$415.00

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Order Notes



Order Notes**Procurement Quality Clauses**

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/19/18 1:12 PM dart.tsimiklis.chrisoula